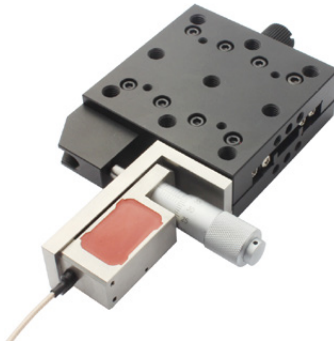




P84 Piezo Micrometers

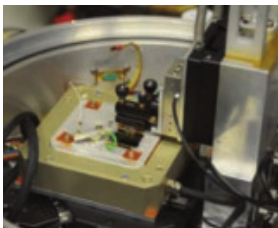
User Manual

Version: V1.0



This document describes the following products:

- P84.X100S/K
- P84.XY100S/K
- P84.XYZ100S/K



DECLARATION

This user manual is applicable to P84 Piezo Micrometers, for your smooth and correct use of this product, please read this manual carefully before using it. Please follow the instructions in the installation and use process. Improper operation may cause injury to the operator and/or damage to the product, so it is required that the entire installation and operation process should be completed by professionals with a certain foundation and a certain understanding of product principles, or under the guidance of a professional.

If you disassemble or transform the product without permission, our company will not be responsible for any consequences arising therefrom.

To change the product model and other false sales of our company's products are illegal, users should be vigilant. Once found, you should actively report or contact our company, jointly crack down on illegal acts, and prevent fraud and economic losses. CoreMorrow will investigate for the legal responsibility of the illegal subject and related party.

With the continuous development and innovation of technology, CoreMorrow will timely add the latest information to the manual as required. If you need, please contact us, or to our website www.coremorrow.com for download, we apologize for any inconvenience caused to you.

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1. Introduction

1.1 Purpose and content

- ▶ The manual is mainly for smooth and correct use of P84 Piezo Micrometers.
- ▶ The manual contains all the necessary information for P84 Piezo Micrometers.
- ▶ Introduction of the precautions during installation and use.

1.2 Symbol and meaning



DANGER: Improper handling may could cause injury to the operator.



Attention: Improper handling can cause damage to the equipment.

- ▶ No order between items.

1. Please operating in order.
- 2.

1.3 Users of This Manual

The default user of this manual has knowledge of piezoelectric products and controllers, and has a certain basis for their installation and use.

1.4 Manual Lost and Reissued

If this manual is lost, please contact CoreMorrow. We will send you the latest version of the user manual.

2. Safety Guide

P84 Piezo Micrometers is designed with the most advanced technology and safety standards for your own safety and the correct use of the product, please observe the following points when in use.



A change in temperature and pressure will charge the piezoelectric actuator, and the actuator will remain energized for a period of time when it is disconnected from the controller, So the operator should pay attention to when in use:

- ▶ Do not disassemble P84 Piezo Micrometers.
- ▶ Discharge P84 before installation, which can be done by connecting to the controller.
- ▶ Do not unplug the wire connecting with controller during operation.
- ▶ Before use, check whether the connection wire of the product is in good condition and whether the product and the controller are effectively grounded. During operation, strictly standardize the operation. Do not touch the product (up to 150V voltage) with your hand when power on, in case of danger.



In order to prevent damage to the product caused by improper operation, the following points should be paid attention to when in use.

- ▶ P84 Piezo Micrometers is used in a dust-free, oil-free and lubricant-free environment.
- ▶ As the product is designed with flexible structure, it is recommended that the load should not exceed load capacity of product. When loading, DO NOT apply torque force and DO NOT pry or twist the load surface, so as not to damage the structure.
- ▶ Recommended voltage range is 0~120V for long-term use and lifetime.
- ▶ Do not disassemble the product to avoid damage.
- ▶ Avoid stretching and bending the cable interface to prevent damage to the cable.
- ▶ Use the dedicated cable provided by CoreMorrow to connect N35 Piezo Tip/Tilt Platform to controller.
- ▶ Do not connect via an extension cable casually, if you need a longer cable, please contact CoreMorrow.

3. Product Overview

3.1 Product Introduction

P84 Piezo Micrometers is composed by a standard micrometer and a piezo stage that can produce high resolution displacement. 13mm travel from micrometer is manually adjusted and 100 μ m piezo travel is controlled by driving voltage.

Through free combination, P84 can realize 1~3 dimensional movement. Piezoelectric ceramic is used as the core driving element of the system. The flexible hinge guiding system with zero friction characteristics is optimized through finite element analysis to achieve precise motion control. The flexible hinge has high stiffness , high resolution and no wear.

P84 can choose a built-in high-precision displacement sensor for full closed-loop position feedback, which can ensure the linearity and repeat positioning accuracy of the system, and effectively eliminate the hysteresis and creep characteristics of piezoelectric ceramics. It is a high-precision instrument that meets national standards.

3.2 Principle

The piezo control principle is as follows:

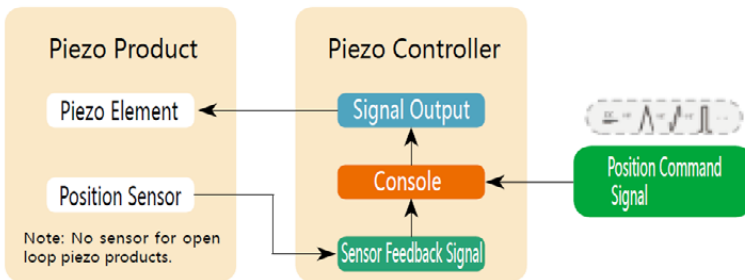


Fig.1 Schematic diagram of piezoelectric drive control principle

Note: Open-loop piezoelectric actuators have no sensors

3.3 Product Features

- ▶ Built-in high-performance piezoelectric ceramics, high reliability.
- ▶ Optional built-in precision displacement sensor.
- ▶ Compact and easy to integrate.
- ▶ Mainly used in static positioning system.

3.4 Product model

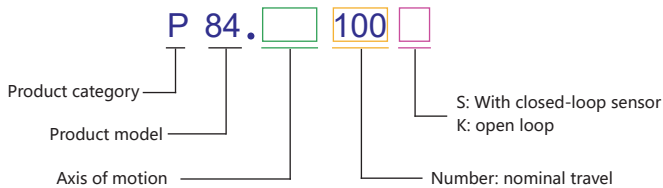
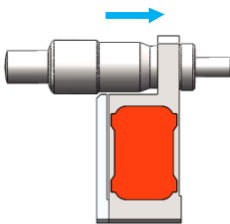
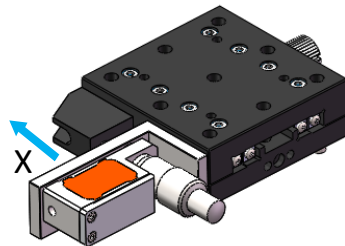


Fig.2 P84 Product Model Interpretation

3.5 Motion Direction



(a) P84



(b) P84.X

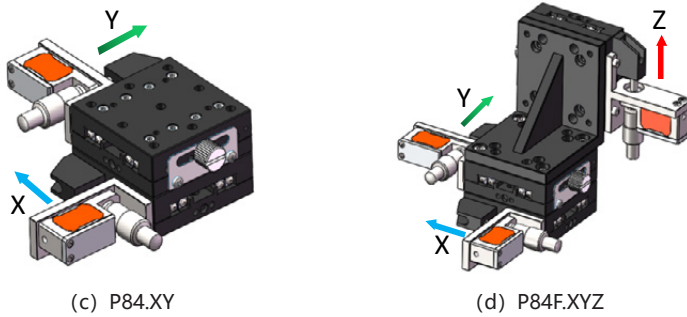


Fig.3 P84 Motion Direction

The identification of the labels on the wires of P84 is as follows:

Model	Motion direction	Function	Label
P84.X	X	drive wire	CH1
		sense wire	1
P84.Z	Z	drive wire	CH1
		sense wire	1
P84.XY	X	drive wire	CH
		sense wire	1
	Y	drive wire	CH2
		sense wire	2
P84.XZ	X	drive wire	CH1
		sense wire	1
	Z	drive wire	CH2
		sense wire	2
P84.XYZ	X	drive wire	CH1
		sense wire	1
	Y	drive wire	CH2
		sense wire	2
	Z	drive wire	CH3
		sense wire	3

Table 1 Line identification and movement direction

4. Operating environment

- ▶ A clean, dustfree and non-corrosive environment
- ▶ Operating temperature : -20~80°C
- ▶ Relative humidity : <60%
- ▶ Recommended voltage range is 0~120V for long-term use and lifetime

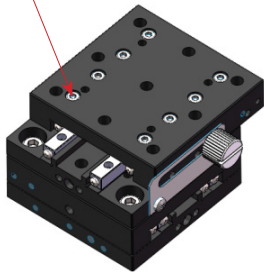
5. Installation and operation

Safety check should be carried out before installation, such as whether the connection wire is damaged or broken, whether the drive power supply is grounded, etc.

5.1 Installation and Precautions

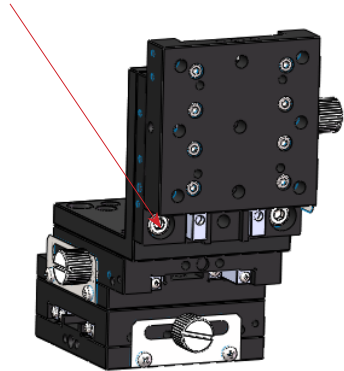
Installation diagram of P84 is as follows:

M6-8 hexagon socket cap screws



(a) Two-dimensional assembly

M6-8 hexagon socket cap screws



(b) (a) Three-dimensional assembly

FIG. 4 Multiple-Axis platform installation

The installation diagram is as follows:

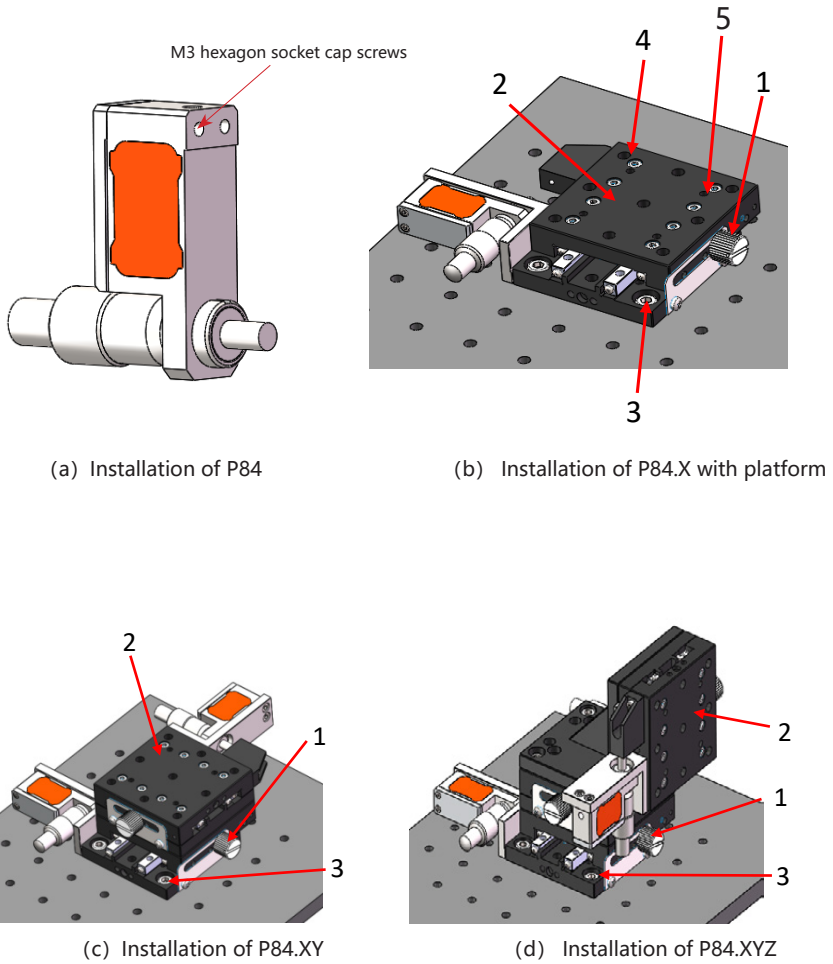


FIG. 5 P84 Installation diagram

Instructions:

- 1 Lock handwheel
- 2 Motion platform
- 3 Mounting hole (M6 screw)
- 4 Load mounting hole (M6 screw)
- 5 Load mounting hole (M3 screw)

Installation procedure

- A) During installation, it shall be handled with care to avoid damaging P84 Piezo Micrometers.
- B) Loosen the hand wheel at the bottom, push open the moving platform in the direction shown in Figure 5, screw and lock the hand wheel. After mounting the platform with M6 screws, hold the moving surface, slowly loosen the hand wheel, and make the platform slowly rest on the micrometer.
- C) Connect the product connector to the corresponding interface of the controller according to the connector identification.

The wiring mode of LEMO connector is shown below:

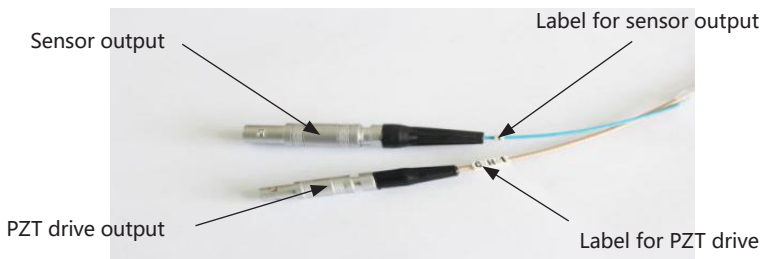


FIG.6 Connector diagram

5.2 Load

Please refer to the following loading method for mounting load, as shown in the figure below:

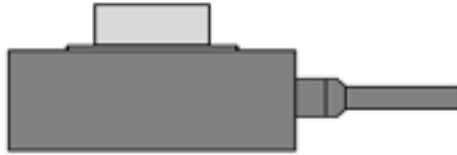


FIG.7 The load is applied to the center of the moving surface

For the protection of the product, we do not recommend that the load is too high. If a high load must be used, please appropriately low the position of the center of gravity of the load.

The wrong mounting way is shown in the figure below:

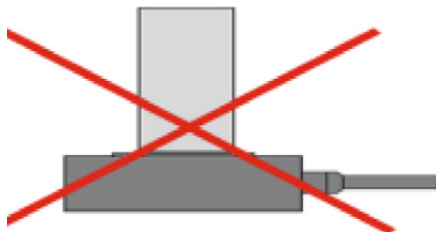


FIG.8 Try not to let the position of the center of gravity far exceed the active platform

It is forbidden to mount the load on one side of the moving platform, which will cause serious damage to the product, as shown in the figure below.

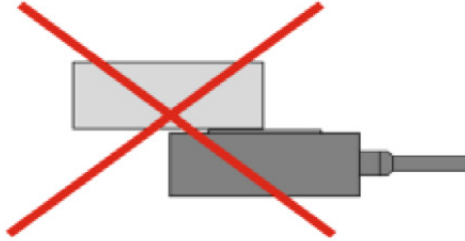


FIG.9 Do not mount long loads on one side of the platform

Excessive length of screws selected in the fastening and connecting process will lead to failure in installation or leakage of bolts, which will expose the product and scratch the product, affecting the motion accuracy of the product. Short bolts will lead to insufficient compactness of the connection and easy looseness, which will damage the internal structure of the product during operation.

Please do not connect in this way as shown below:

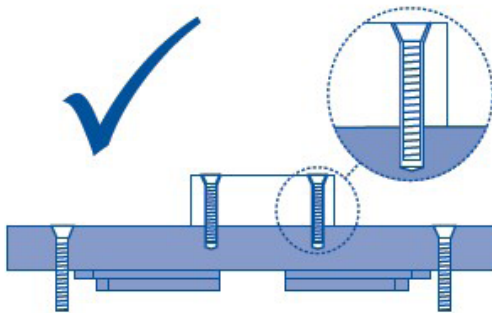


FIG. 10 The correct bolt connection

Please do not connect in this way as shown below:

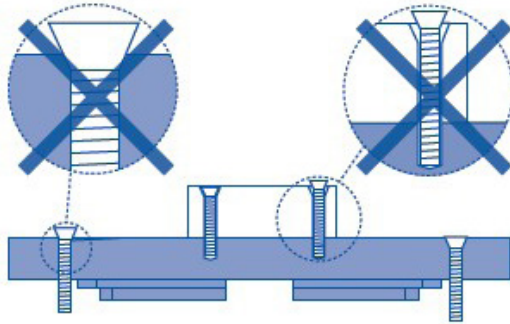


FIG. 11 Inappropriate bolt selection

Notice:

- ▶ When mounting the load, tighten the load slowly. The torque should not be too large to prevent damage to the mechanism.
- ▶ Avoid stretching and bending cables.
- ▶ Use the dedicated cable provided by CoreMorrow to connect P84 and the controller.
- ▶ Do not connect via an extension cable casually, if you need a longer cable, please contact CoreMorrow.

5.3 Operating

The stroke of P84 Piezo Micrometers consists of the displacement of micrometer and that the piezo mechanism. The displacement of the micrometer is manually adjusted, and the displacement of the piezo mechanism is adjusted by piezo controller. The operation is as follows.

Please reconfirm the following information before turning on the power:

- ▶ The operating environment meets the operating environment requirements of P84.
- ▶ Fixed screws must be tightened.

After the above information is confirmed, relevant controller operations can be carried out:

1. Please read the user manual of the controller carefully before operation, and then start the controller.
2. Set the controller' output voltage to zero first.
3. Check no abnormal phenomenon, then input voltage value (via keyboard or analog control) according to specified input voltage range.
4. Operating normally within the rated voltage range of piezoelectric ceramics (0~120V, maximum 150V).
5. After use, please carry out voltage reset operation.

Please take light steps when P84 in operation, do not knock the product, so as not to affect the use of the product or even damage the product.

The resolution of the product itself is unlimited, and the resolution depends on the performance of the controller. In order to achieve better motion precision of P84, it is recommended to use our company's supporting controller. Please refer to the user manual of the controller for the specific operation to ensure correct operation before relevant operation.

6. Transportation and inspection

6.1 Transportation

This product is packed in cartons. Transportation is carried out under the packaging conditions. This product can be transported by various means of transport under normal circumstances. In the process of transportation, direct rain and snow, corrosive substances, strong collision, extrusion, irregular placement and other improper behaviors should be avoided as far as possible.

6.2 Open-Box Inspection

Inspection content:

- ▶ Before opening the package, please check the outer packing carefully to see if there is any breakage, wetting, dampness, deformation, etc.
- ▶ Please check the completeness of package contents one by one according to the supply contract and packing list.
- ▶ Check whether the surface of the product has obvious damage.
- ▶ Check whether the product identification is clear and complete.
- ▶ Check whether the connector is loose and the connector wire is broken or damaged.

In case of any of the above, please make a detailed record and take a photo of it. Meanwhile, please contact us for processing immediately.

Attention:

- ▶ Please handle with care when opening the package, so as not to knock against the product and cause permanent damage to it.
- ▶ Please do not use heavy tools or rough way to open.
- ▶ Please do not discard all the packaging materials which are needed for repair and return.

7. Maintenance and Treatment

7.1 Problem Handling

FAQ are shown in the table below.

Problem description	Possible reason	Solution
No displacement or less displacement	The connection wire is not connected properly or poor contact	Check the connection wire
	Excessive load	Load according to the product' s load capacity
	Sensor zero drift	Check the sensor

Problem description	Possible reason	Solution
Low accuracy	Mountingsurface unevenness	Mount the platform on a flat surface
	Loose connection	Fasten connection
	Wrong connection	Check if the wiring is correct
Vibration or inaccurate positioning at startup	Incorrect input control parameters	Stop immediately and check the parameter Settings
	Resonance occurs	Make drive frequency less than resonance frequency

Table2 FAQ and solutions

If the user cannot solve the problem by himself in the process of using, please record the problem in detail and contact CoreMorrow, and professional technical personnel will help to solve.

Problems caused by improper operation are not covered by the warranty.

CoreMorrow is not responsible for any problems caused by dismantling products without permission.

7.2 Daily maintenance

If the product is not used for a long time, please store it in a dust-free, well-ventilated, clean and non-corrosive indoor environment after packaging.

In the daily maintenance, please do not loosen the bolts on the product structure, so as not to affect the movement accuracy of the product.

Daily cleaning:

Please disconnect the product from the controller before cleaning the surface of the product.

When cleaning, gently wipe the surface of the product with a towel dipped in a small amount of detergent, and then clean it with alcohol. Please do not use ultrasonic cleaner.

When cleaning the surface, try not to pick up the product. If you have to pick up the product, it is better to put the sponge under the product for protection. The product should not be too high from the sponge, in case the product falls off.

7.3 Disposal

Waste products should be disposed according to national and local rules and regulations. In order to fulfill our responsibility as a product manufacturer, we will dispose all old equipments on the market in an environmentally friendly manner. If you have equipment that cannot be disposed, you can ship it to CoreMorrow.

Address: Building I2, No.191 Xuefu Road, Nangang District, Harbin, HLJ, China

Tel: +86-451-86268790

8. Customer Service

If you have questions about the products you are currently using, please let us know the following information:

- ▷ Product model and relevant number
- ▷ The controller model
- ▷ Software driver version
- ▷ Computer operating system that installs supporting software

9. Contact us

Harbin Core Tomorrow Science & Technology Co., Ltd.

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Email: info@coremorrow.com

Website: www.coremorrow.com

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CoreMorrow Official and CTO WeChat are below:

